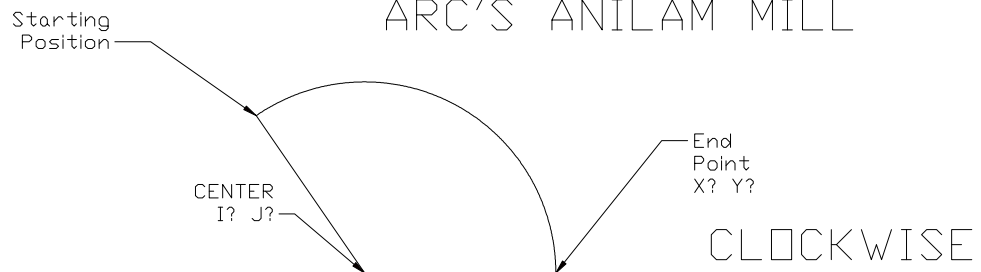
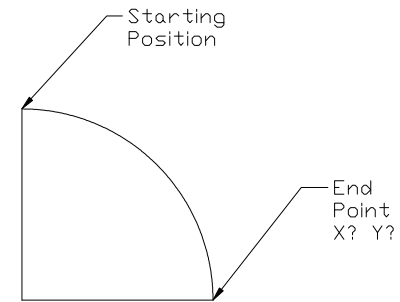


ARC'S ANILAM MILL

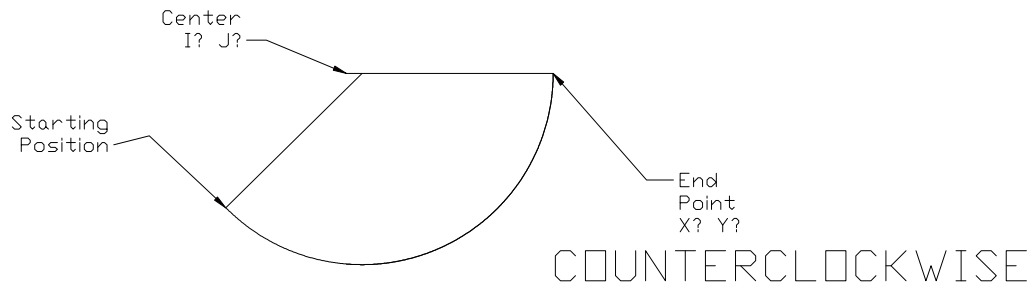


CLOCKWISE

G02 X? Y? I? J?

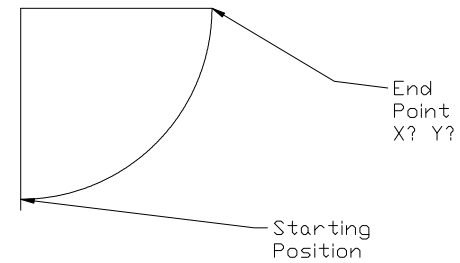


G02 X? Y? R?



COUNTERCLOCKWISE

G03 X? Y? I? J?



G03 X? Y? R?

ARC LARGER THAN 90 DEGREES

90 DEGREES OR LESS